selec TC544C / TC544C-2 / TC244CX / TC344CX
Operating Instructions

OP1109-V02



48 X 48 72 X 72 96 X 96

PARAMETER	SPECIFICATIONS
Display	4 + 4 digits (White + Green) 7 segment digital display Display Height:- For TC544C White Display:- 15.3 mm Green Display:- 8 mm For TC244CX / TC344CX White Display:- 16.7 mm Green Display:- 9 mm
LED Indications	TC544 / TC244 & TC344 1 / OUT1 : Output 1 ON 2 / OUT2 : Output 2 ON T / AT : Auto tune S / SOAK : Dwell Timer*
Keys	3 keys for digital setting
INPUT SPECIFICATIONS	
Input Signal	Thermocouple (J, K,T,R,S) RTD (PT100)
Sampling time	250 ms
Input Filter (FTC)	0.2 to 10.0 sec
Resolution	0.1 / 1° for TC / RTD inputs (Fixed 1° for R & S input)
Temperature Unit	°C / °F selectable
Indication Accuracy	For TC inputs: 0.25% of FS ±1° For R & S inputs: 0.5% of FS ±1° (30 min of warm up time) For RTD inputs: 0.1% of FS ±1°
FUNCTIONAL SPECIFICATIONS	
Control Method	1) PID control with auto tuning 2) ON-OFF control 3) Heat-Cool (With auto-tuning)
Proportional band (P)	1.0 to 400.0°
Integral time (I)	0 to 9999 sec
Derivative time (D)	0 to 9999 sec
Cycle time	0.1 to 99.9 sec
Hysteresis Width	0.1 to 99.9°
Dwell timer	0 to 9999 min
Manual reset value	-19.9 to 19.9°
HEAT COOL PID	
Control Method	PID
Proportional band-cool	0.0 to 400.0°
Cycle time - cool	0.1 to 99.9 sec
Dead band	SPLL to SPHL (Programmable)
OUTPUT	
Control output	**Relay contact (SPDT)** 5A@250V AC / 30V DC, Resistive
	SSR Drive Output **(Voltage Pulse)** 12V DC, 50 mA **FOR TC544C V2 / TC544C-2** **(Voltage Pulse)** 12V DC, 30mA
Auxiliary output	**Relay contact (SPDT)** 5A@250V AC / 30V DC, Resistive
POWER SUPPLY	
Supply Voltage	90 to 270V AC/DC@50/60 Hz **FOR TC544C-2 :** (12 to 24V DC)
Power Consumption	5 VA max @230V AC
Temperature	Operating : 0 to 50°C Storage : -20 to 75°C
Humidity	95% RH (non-condensing)
Weight	TC544C / TC544C-2 : 116 gms TC244CX : 164 gms TC344CX : 217 gms

SAFETY PRECAUTIONS

All safety related codifications, symbols and instructions that appear in this operating manual or on the equipment must be strictly followed to ensure the safety of the operating personnel as well as the instrument.

If the equipment is not handled in a manner specified by the manufacturer it might impair the protection provided by the equipment.

— Read complete instructions prior to installation and operation of the unit.

WARNING : Risk of electric shock.

WIRING GUIDELINES

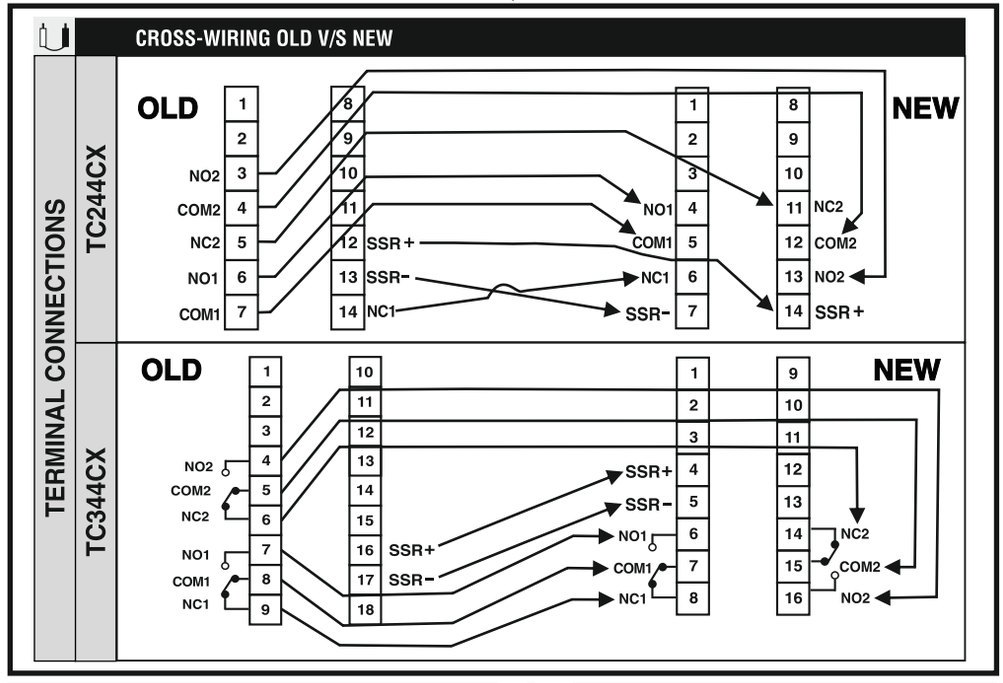
WARNING :

1. To prevent the risk of electric shock power supply to the equipment must be kept OFF while doing the wiring arrangement. Do not touch the terminals while power is being supplied.
2. To eliminate electromagnetic interference use short wire with adequate ratings; twists of the same in equal size shall be made. For the input and output signal lines, be sure to use shielded wires and keep them away from each other.
3. Cable used for connection to power source, must have a cross section of 1mm^2 or greater. These wires shall have insulation capacity made of at least 1.5kV.
4. When extending the thermocouple lead wires, always use thermocouple compensation wires for wiring. For the RTD type, use a wiring material with a small lead resistance (5Ω max per line) and no resistance differentials among three wires.
5. A better anti-noise effect can be expected by using standard power supply cable for the instrument.

MAINTENANCE

1. The equipment should be cleaned regularly to avoid blockage of ventilating parts.
2. Clean the equipment with a clean soft cloth. Do not use Isopropyl alcohol or any other cleaning agent.

CROSS-WIRING OLD V/S NEW



INSTALLATION GUIDELINES

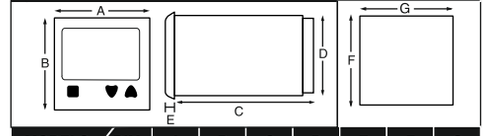
1. This equipment, being built-in-type, normally becomes a part of main control panel and in such case the terminals do not remain accessible to the end user after installation and Internal wiring.
2. Do not allow pieces of metal, wire clippings, or fine metallic fillings from installation to enter the product or else it may lead to a safety hazard that may in turn endanger life or cause electrical shock to the operator.
3. Circuit breaker or mains switch must be installed between power source and supply terminals to facilitate power 'ON' or 'OFF' function. However this switch or breaker must be installed in a convenient position normally accessible to the operator.
4. Use and store the temperature controller within the specified ambient temperature and humidity ranges as mentioned in this manual.

CAUTION

1. When powering up for the first time, disconnect the output connections.
2. Fuse Protection : The unit is normally supplied without a power switch and fuses. Make wiring so that the fuse is placed between the mains power supply switch and the controller. (2 pole breaker fuse - rating : 275V AC,1A for electrical circuitry is highly recommended)
3. Since this is a built-in-type equipment (finds place in main control panel), its output terminals get connected to host equipment. Such equipment shall also comply with basic EMI/EMC and other safety requirements like BSEN61326-1 and BSEN 61010 respectively.
4. Thermal dissipation of equipment is met through ventilation holes provided on chassis of equipment Such ventilation holes shall not be obstructed else it can lead to a safety hazard.
5. The output terminals shall be strictly loaded to the manufacturer specified values / range.

MECHANICAL INSTALLATION

NEW **Outline Dimensions** | **Panel Cutout**



MODELS / DIM	A	B	C	D	E	F	G
TC544C / TC544C-2	52	52	76	45	3.5	46	46
TC244CX	76	76	44	67	4.5	69	69
TC344CX	99	99	39	90.5	3.5	92	92

1. Prepare the panel cutout with proper dimensions as Shown above.
2. Fit the unit into the panel with the help of clamp given.
3. The equipment in its installed state must not come in close proximity to any heating sources, caustic vapors, Oils, steam or other unwanted process by-products.
4. Use the specified size of crimp terminals (M3.5 screws) to wire the terminal block. Tighten the screws on the terminal block using the tightening torque within the range of 1.2 N.m.
5. Do not connect anything to unused terminals.

PANEL THICKNESS

0.5mm (minimum) and 2.5mm (maximum)

EMC Guidelines :

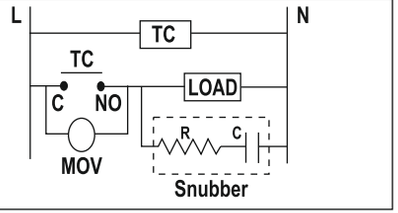
1. Use proper input power cables with shortest connections and twisted type.
2. Layout of connecting cables shall be away from any internal EMI source.

LOAD CONNECTIONS

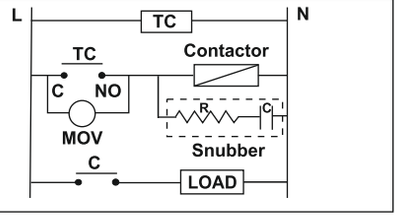
1. The service life of the output relays depends on the switching capacity and switching conditions. Consider the actual applications and use the product within the rated load and electrical service life.

2. Although the relay output is rated at 10 amps. It is always necessary to use an interposing relay or contactor that will switch the load. This avoids damage to the controller in the event of a fault short developing on the power output circuit.
3. Always use a separate fused supply for the "power load circuit" and do not take this from the live and nuetral terminals supplying power to the contactor.

For load current less than 0.5A



For bigger loads, use interposing relay / contactor



ELECTRICAL PRECAUTIONS DURING USE

Electrical noise generated by switching of inductive loads can create momentary disruption, erratic display, latch up, data loss or permanent damage to the instrument.

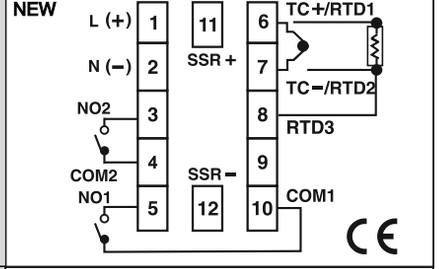
To reduce noise:

a) Use of snubber circuits across loads as shown above, is recommended.

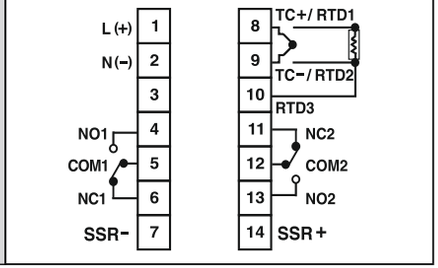
b) Use separate shielded wires for inputs.

TERMINAL CONNECTIONS

TC544C / TC544C-2

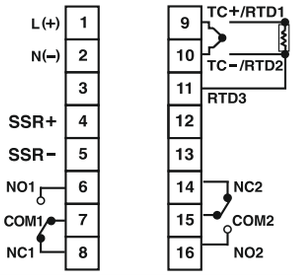


TC244CX



TERMINAL CONNECTIONS

TC344CX



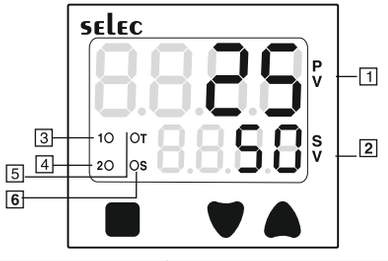
– Use only the correct thermocouple wire or compensating cable from the probe to instrument terminals avoiding joints in the cable if possible. Failure to use the correct wire type will lead to inaccurate readings.
Ensure that the input sensor connected at the terminals and the input type set in the temperature controller configuration are the same.

FRONT KEYS DESCRIPTION

FUNCTIONS	KEY PRESS
ONLINE	
To view Level 1	Press ▼ key for 3 sec.
To view Level 2	Press ▲ key for 3 sec.
To view Protection Level	Press ▲ + ▼ keys for 3 sec.
To view online parameters	Lower display selectable between SET1/SET2/TIME using ▲ key.
NOTE : Elapsed time / Remaining time dependent on the selection of ONL parameter in level1.	
To change online parameter values	Press ■ + ▲ / ▼ to change parameter value.

FRONT PANEL DESCRIPTION

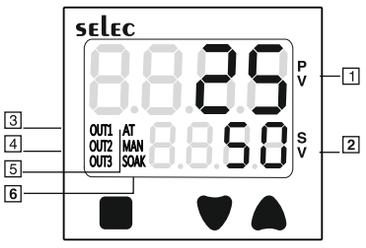
FOR TC544C



1	Process-value (PV) / Parameter name display	1) Displays a process value (PV). 2) Displays the parameter symbols at configuration mode/online menu. 3) Displays PV error conditions. (refer Table 2)
2	Parameter setting display	Displays the parameter settings at configuration mode/online menu.
3	Control output 1 indication	The LED is glow when the control output 1 is ON
4	Control output 2 indication	The LED is glow when the control output 2 is ON
5	Tune	Auto tune : Blinking (With faster rate) Self tune : Blinking (With slower rate)
6	Dwell timer	Blinking : Dwell timer is in progress. Continuous ON : Time over.

FRONT PANEL DESCRIPTION

FOR TC244CX / TC344CX



1	Process-value (PV) / Parameter name display	1) Displays a process value (PV). 2) Displays the parameter symbols at configuration mode/online menu. 3) Displays PV error conditions. (refer Table 2 on page 2)
2	Parameter setting display	1) Displays the parameter settings at configuration mode/online menu.
3	Control output 1 indication	The OUT1 is lite when the control output 1 is ON
4	Control output 2 indication	The OUT2 is lite when the control output 2 is ON
5	Tune	Auto tune (AT) : Blinking
6	Dwell timer	SOAK Blinking : Dwell timer is in progress. SOAK Continuous ON : Time over.

PROGRAMMING MODE

To view parameters on the same level.	▲ or ▼ key once to view the next or previous function in operational menu.
To increase or decrease the value of a particular parameter.	■ + ▲ to increase and ■ + ▼ to decrease the function value. **Note :** Parameter value will not alter when respective level is locked.

NOTE : The unit will auto exit programming mode after 30 sec. of inactivity.
OR By pressing the ▲ or ▼ or ▲ + ▼ keys for 3 sec.

INPUT RANGES (Table 1)

FOR RTD

INPUT		RANGES	
Resolution		1	0.1
PT100	°C	-150 to 850	-150.0 to 850.0
	°F	-238 to 1562	-199.0 to 999.0

FOR THERMOCOUPLE

INPUT		RANGES	
Resolution		1	0.1
J	°C	-199 to 750	-199.0 to 750.0
	°F	-328 to 1382	-199.0 to 999.0
K	°C	-199 to 1350	-199.0 to 999.0
	°F	-328 to 2462	-199.0 to 999.0
T	°C	-199 to 400	-199.0 to 400.0
	°F	-328 to 750	-199.0 to 750.0
R & S	°C	0 to 1750	N/A
	°F	32 to 3182	N/A

ERROR DISPLAY (Table 2)

When an error has occured, the upper display indicates error codes as given below.

Error	Meaning	Control Output Status
S.br	Sensor break / over range condition	OFF
S.rE	Sensor reverse / under range condition	OFF

Programming online parameters

Setpoint 1 **Default : 50**

Range : SPLL to SPHL

If upper display is selected as SEt1 then,
Pressing ■ key will show on Upper display : SEt1
Lower display : <50>
Press ■ + ▲ / ▼ keys to increment / decrement SEt1 value.

Setpoint 2 / Dead band **Default : 0**

Range : SPLL to SPHL

If upper display is selected as SEt2/db then,
Pressing ■ key will show on Upper display: SEt2/db
Lower display: <0>
Press ■ + ▲ / ▼ keys to increment / decrement SEt2 /db value.

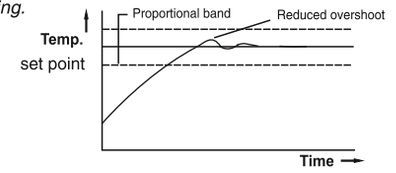
Dwell Timer **Default : OFF**

Range : OFF, 1 to 9999 min

If upper display is selected as t.rEn/t.ELP then,
Pressing ■ key will show on Upper display : tiME
Lower display : <OFF>
Press ■ + ▲ / ▼ keys to increment / decrement dwEL time value.

Self Tune (ST) : It is used where modification of PID parameters is required repeatedly due to frequent change in process condition eg. Setpoint.

- Tune LED blinks at slower rate when Self-tuning is in progress.
- At the completion of self-tuning, Tune LED stop *blinking.*



- Self-tuning is initiated under the following conditions :
  1) When setpoint is altered.
  2) When tune mode is altered. (TUNE=ST)
- ST will start only if PV < 50% of setpoint.
- ST will work only when ACT=RE.

Thermocouple Compensation:

COMP = YES
Configure Yes if compensating cable is connected as thermocouple extension. Yes should also be configured in the case if the sensor is directly connected to the terminal without extension.

COMP = NO
Configure No if non-compensating cable is connected as thermocouple extension.

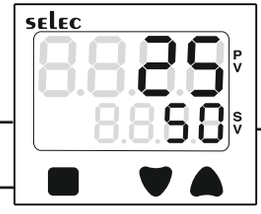
CONFIGURATION INSTRUCTIONS

KEY FUNCTIONS

▲	Press once to view online parameters
▲	Press for 3 sec to enter Level 2
▲	Press once to view next parameter in configuration menu
▼	Press for 3 sec to enter Level 1
▼	Press once to view previous parameter in configuration menu
▲ + ▼	Press for 3 sec to enter protection Level
■ + ▲ or ■ + ▼	Allows the user to increase or decrease associated parameter value
▲ or ▼ or ▲ + ▼	To exit configuration menu press any of these keys for 3 sec

OPERATIONAL MENU

POWER ON



Note : At power ON lower display shows (momentary) input type selected in Level 1.

Press ▼ key for 3sec.

Press ▲ key for 3sec.

Press ▲ + ▼ keys for 3sec.

Level 1

Display	Description	Default Value	Range	Display Condition
INPt	Input type (Refer Table 1)	J	J / K / T / R / S / RTD	—
CoMP	Compensation Cable Connected	YES	YES / NO	—
RESL	Display Resolution	1	1 / 0.1	Not prompted for R & S type
UNIt	Temperature unit	°C	°C / °F	—
SPLL	Set point low limit	-199	Min range of sensor selected to SPHL	—
SPHL	Set point high limit	750	SPLL to Max range of sensor selected	—
FtC	Filter time constant	1.0	0.2 to 10.0 sec	—
ACt1	Control action for relay 1	rE	RE / FD	Not prompted for HC=YES
CNtL	Control logic	Pid	PID / ONF	—
OUt	Control Output selection	rLY	RELAY / SSR	—
dYEL	Dwell mode enable	nO	NO / YES	—
HC	Heat-cool mode selection	nO	NO / YES	—
ACt2	Control action for relay 2	rE	RE / FD / TIME*	When HC=NO. TIME prompted when DWEL =YES
nOd2	Relay 2 type	dEU	DEV / ABS	When ACT2=RE / FD
ONL	Online menu for timer	rEMn	REMN / ELPS	When DWEL =YES
AtY	Anti-reset windup %	25.0	1.0 to 100.0%	When CNTL =PID
rSt	Factory default (Reset all)	nO	NO / YES	—

Level 2

Display	Description	Default Value	Range	Display Condition
tUNE	Tune	St	ST / AT / OFF	For CNTL=PID
P	Proportional band	10	1.0 to 400.0°	For CNTL=PID
I	Integral time	120	0 to 9999 sec	For CNTL=PID
d	Derivative time	30	0 to 9999 sec	For CNTL=PID
CYCn	Cycle time mode	AUt0	AUTO / USR.F	For CNTL=PID
CYCt	Cycle time	15.0	0.1 to 99.9 sec	For CNTL=PID
HYS1	Hysteresis 1	1.0	0.1 to 99.9°	For CNTL=ONF
nMLP	Manual reset	0.0	-19.9 to +19.9°	For CNTL=PID & I=0
Pb.C	Proportional band-cool	10	1.0 to 400.0°	For CNTL=PID & HC=YES
CYt.C	Cycle time-cool	15.0	0.1 to 99.9 sec	For CNTL=PID & HC=YES
HYS2	Hysteresis 2	1.0	0.1 to 99.9°	For HC=NO or HC=YES & CNTL=ONF
tIME	Dwell time	OFF	OFF, 1 to 9999 min	When DWEL =YES
dSP.b	Display bias	0.0	-19.9 to 19.9°	—

Protection Level

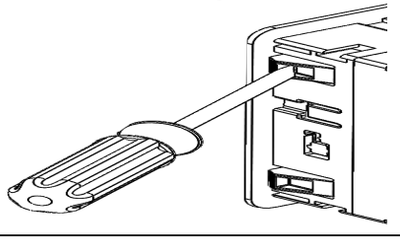
Display	Description	Default Value	Range	Display Condition
SP1	Lock setpoint 1	UNLY	UNLK/READ	—
SP2	Lock setpoint 2	UNLY	UNLK/READ/LOCK	—
LUL1	Lock level 1	UNLY	UNLK/READ/LOCK	—
LUL2	Lock level 2	UNLY	UNLK/READ/LOCK	—
dYEL	Lock dwell time	UNLY	UNLK/READ/LOCK	Prompted when DWEL=YES

Note

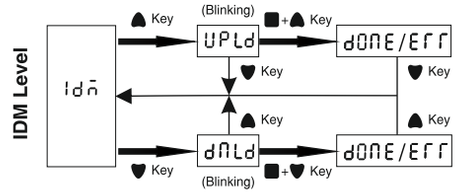
1. Locking parameters (LVL1 or LVL2 or SP or DWEL) will not permit change in the value of respective level parameters.
   Time value (online) can be altered only when DWEL is not locked in protection level.
2. Continuous operation of ■ + ▲/ ▼ keys for SP or other parameters makes update speed faster in 3 stages after 3 sec.
3. Compensation parameter applicable only for Thermocouple type sensor.

HOW TO REMOVE SELF-LOCKING CLAMP (TC244CX)

Use small minus type screw driver to remove Unit from panel. Insert Screw Driver in a cavity of Self-locking clamp as shown in below figure. Gently press clamp inside from one side first and press unit out of the Panel and then Press clamp from second side to remove complete unit. Panel thickness should be minimum 0.5mm and maximum 2.5mm for self-locking clamp.



IDM Level



Display	Parameter Description
Idn	IndependentDownloader Module
UPLd	Upload from product to IDM
dNLd	Download from IDM to product
dONE	Operation Successful
ErR	Operation unsuccessful

Note:
1) IDM Level - IDM should be connected before powering on the unit to enter in IDM Level.
2) Long Press ▲ or ▼ key for 3 sec to exit from IDM mode.

Caution: After Downloading, switch of the unit and then remove the IDM

CALIBRATION CERTIFICATE

Modal No : TC544C/TC544C-2/TC244CX/TC344CX

Claimed Accuracy :
For TC inputs : 0.25% of FS ±1°C
For R & S inputs : 0.5% of F.S ±2°C
(30 min of warm up time for TC input)
For RTD inputs : 0.1% of FS ±1°C

Standard used for Calibration of product is traceable to NABL

The calibration of this unit has been verified at the following values :

SENSOR SELECTION	VERIFICATION VALUE (°C)
K	25.0
	475.0
	975.0
RTD	0.0
	323.5
	800.0

Note :- The verification values are approximate values with ± 5°C range.

The thermocouple / RTD curves are linearized in this microprocessor based product; and hence the values interpolated across the input range are also equally accurate ; at every point in the curve.

Unit is accepted as accuracy is within the specified limit of claimed accuracy and certificate is valid upto one year from the date of issue.

(Specifications are subject to change, since development is a continuous process.)

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