

selec

**TC544A / TC244AX / TC344AX /
DTC204A-2 / DTC324A-2**
Operating Instructions


SPECIFICATIONS

Display

- 4 + 4 digit, 7 segment digital display
- 4 digit for DTC204A-2 / DTC324A-2

LED Indications

- 1 : Output 1 ON
- 2 : Output 2 ON
- T : Auto tune
- S : Dwell timer* (Applicable for TCX44A/AX)

Keys

- 3 keys for digital setting

INPUT SPECIFICATIONS

Input Signal

Thermocouple (J,K,T,R,S) / RTD (Pt100)

Sampling time

250 ms

Input Filter (FTC)

0.2 to 10.0 sec

Resolution

0.1/1° for TC/RTD input (Fixed 1° for R & S type TC input)

Temperature Unit

°C / °F selectable

Indication Accuracy

- For TC inputs : 0.25% of F.S ± 1°
- For R & S inputs : 0.5% of F.S ± 2°
(20 min of warm up time for TC input)
- For RTD inputs : 0.1% of F.S ± 1°
(F.S = Full Scale)

FUNCTIONAL SPECIFICATIONS

Control Method

- PID control with auto tuning
- ON-OFF control
- Heat-Cool (With auto-tuning)

Proportional Band (P)

1.0 to 400.0°

Integral Time (I)

0 to 9999 sec

Derivative Time (D)

0 to 9999 sec

Cycle Time

0.1 to 99.9 sec

Hysteresis Width

0.1 to 99.9°

Dwell Timer

0 to 9999 min (only for TCX44A/AX)

Manual Reset Value

-19.9 to 19.9°

HEAT COOL PID

Control Method

PID

Proportional Band-Cool

0.0 to 400.0°

Cycle Time-Cool

0.1 to 99.9 sec.

Dead Band

SPLL to SPHL (Programmable)

OUTPUT

Control Output (Relay or SSR user selectable) :

Relay Contact (SPDT)

05 A resistive @ 250V AC / 30V DC (TC544A : SPST RLY)

10 A resistive* @ 250V AC / 30V DC

(*For DTC204A-2 / DTC324A-2)

SSR Drive Output (Voltage Pulse)

12V DC, 50 mA

Auxiliary Output :

Relay Contact (SPDT)

05 A resistive @ 250V AC / 30V DC (TC544A : SPST RLY)

SSR Drive Output (Voltage Pulse)

12V DC, 50 mA

POWER SUPPLY

Supply Voltage

85 to 270V AC/DC (AC : 50 or 60 Hz)

Optional - 24V AC/DC

Power Consumption

6 VA max @ 230V AC

Temperature

Operating : 0 to 50°C

Storage : -20 to 75°C

Humidity (non-condensing)

95% RH

Weight

TC544A : 142 gms

TC244AX / DTC204A-2 : 200 gms

TC344AX / DTC324A-2 : 252 gms

SAFETY PRECAUTIONS

All safety related codifications, symbols and instructions that appear in this operating manual or on the equipment must be strictly followed to ensure the safety of the operating personnel as well as the instrument.

If the equipment is not handled in a manner specified by the manufacturer it might impair the protection provided by the equipment.

Read complete instructions prior to installation and operation of the unit.

WARNING : Risk of electric shock.

WIRING GUIDELINES

WARNING :

- To prevent the risk of electric shock power supply to the equipment must be kept OFF while doing the wiring arrangement. Do not touch the terminals while power is being supplied.
- To eliminate electromagnetic interference use short wire with adequate ratings; twists of the same in equal size shall be made. For the input and output signal lines, be sure to use shielded wires and keep them away from each other.
- Cable used for connection to power source, must have a cross section of 1mm² or greater. These wires shall have insulation capacity made of at least 1.5kV.
- When extending the thermocouple lead wires, always use thermocouple compensation wires for wiring. For the RTD type, use a wiring material with a small lead resistance (5Ω max per line) and no resistance differentials among three wires.
- A better anti-noise effect can be expected by using standard power supply cable for the instrument.

MAINTENANCE

- The equipment should be cleaned regularly to avoid blockage of ventilating parts.
- Clean the equipment with a clean soft cloth. Do not use Isopropyl alcohol or any other cleaning agent.

INSTALLATION GUIDELINES

- This equipment, being built-in-type, normally becomes a part of main control panel and in such case the terminals do not remain accessible to the end user after installation and Internal wiring.
- Do not allow pieces of metal, wire clippings, or fine metallic fillings from installation to enter the product or else it may lead to a safety hazard that may in turn endanger life or cause electrical shock to the operator.
- Circuit breaker or mains switch must be installed between power source and supply terminals to facilitate power 'ON' or 'OFF' function. However this switch or breaker must be installed in a convenient position normally accessible to the operator.
- Use and store the temperature controller within the specified ambient temperature and humidity ranges as mentioned in this manual.

CAUTION

- When powering up for the first time, disconnect the output connections.
- Fuse Protection : The unit is normally supplied without a power switch and fuses. Make wiring so that the fuse is placed between the mains power supply switch and the controller. (2 pole breaker fuse - rating : 275V AC, 1A for electrical circuitry is highly recommended)
- Since this is a built-in-type equipment (finds place in main control panel), its output terminals get connected to host equipment. Such equipment shall also comply with basic EM/EMC and other safety requirements like BSEN61326-1 and BSEN61010 respectively.
- Thermal dissipation of equipment is met through ventilation holes provided on chassis of equipment. Such ventilation holes shall not be obstructed else it can lead to a safety hazard.
- The output terminals shall be strictly loaded to the manufacturer specified values / range.

MECHANICAL INSTALLATION

Outline Dimensions		Panel Cutout						
MODELS	DIM	A	B	C	D	E	F	G
TC544A		52	52	94	45	4	46	46
TC244AX / DTC204A-2		72	72	83.7	67	4.5	69	69
TC344AX / DTC324A-2		96	96	73	90.5	5	92	92

- Prepare the panel cutout with proper dimensions as shown above.
- Fit the unit into the panel with the help of clamp given.
- The equipment in its installed state must not come in close proximity to any heating sources, caustic vapors, oils, steam, or other unwanted process by-products.

- Use the specified size of crimp terminals (M3.5 screws) to wire the terminal block. Tighten the screws on the terminal block using the tightening torque within the range of 1.2 N.m.
- Do not connect anything to unused terminals.

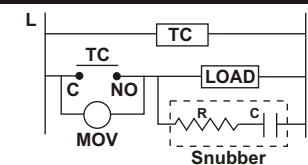
EMC GUIDELINES

- Use proper input power cables with shortest connections and twisted type.
- Layout of connecting cables shall be away from any internal EMI source.

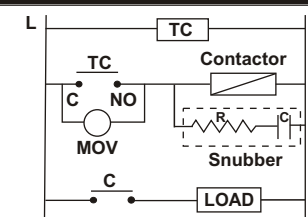
LOAD CONNECTIONS

- The service life of the output relays depends on the switching capacity and switching conditions. Consider the actual application conditions and use the product within the rated load and electrical service life.
- Although the relay output is rated at 5/10 amps it is always necessary to use an interposing relay or contactor that will switch the load. This avoids damage to the controller in the event of a fault short developing on the power output circuit.
- Always use a separate fused supply for the "power load circuit" and do not take this from the live and neutral terminals supplying power to the controller.

For load current less than 0.5A



For bigger loads, use interposing relay / contactor



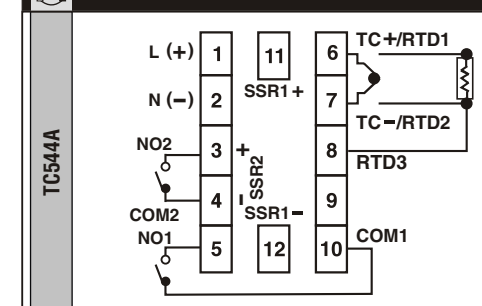
ELECTRICAL PRECAUTIONS DURING USE

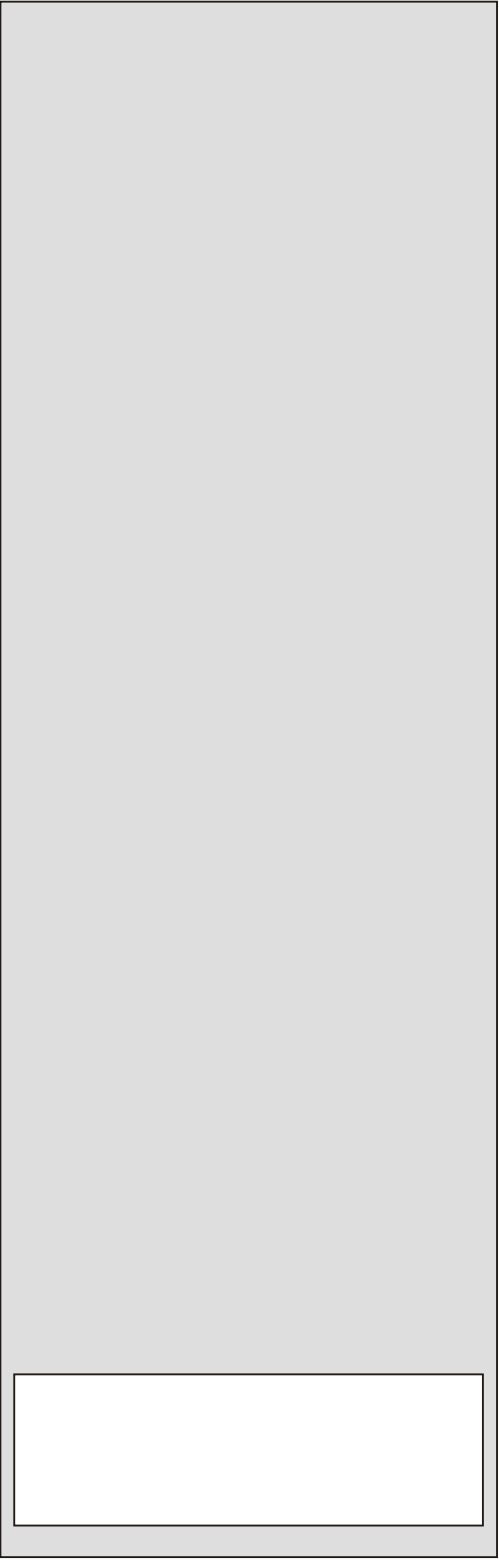
Electrical noise generated by switching of inductive loads can create momentary disruption, erratic display, latch up, data loss or permanent damage to the instrument.

To reduce noise:

- Use of snubber circuits across loads as shown above, is recommended.
- Use separate shielded wires for inputs.

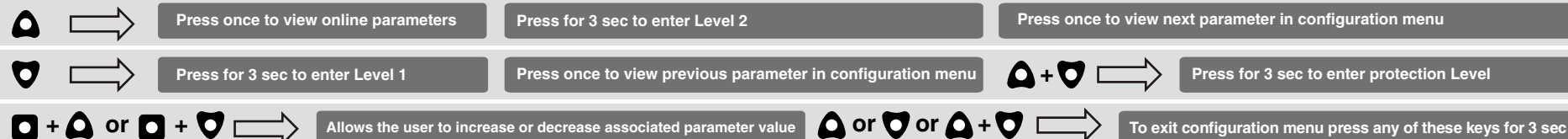
TERMINAL CONNECTIONS





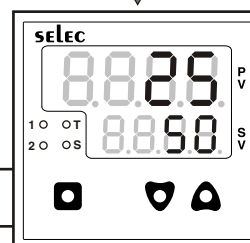
CONFIGURATION INSTRUCTIONS

KEY FUNCTIONS



OPERATIONAL MENU

POWER ON



Note : At power ON lower display shows (momentary) input type selected in Level 1.
*Lower display not applicable for DTC204A-2/DTC324A-2

Press key for 3sec.

Press key for 3sec.

Press + keys for 3sec.

Level 1				
Display	Description	Default Value	Range	Display Condition
INP E	Input type (Refer Table 1)	J	J/K/T/R/S/RTD	—
RES L	Display Resolution	I	1/0.1	Not prompted for R & S type
UNIT E	Temperature unit	°C	°C/°F	—
SP L L	Set point low limit	-199	Min range of sensor selected to SPHL	—
SP H L	Set point high limit	750	SPLL to Max range of sensor selected	—
F E C	Filter time constant	1.0	0.2 to 10.0 sec	—
R C E 1	Control action for relay 1	RE	RE/FD	Not prompted for HC=YES
** C N E L	Control logic	PID / ONF	PID/ONF	—
OUT E	Control Output selection	REL	RELAY/SSR	—
* DW E L	Dwell mode enable	NO	NO/YES	—
HC	Heat-cool mode selection	NO	NO/YES	—
R C E 2	Control action for relay 2	RE	RE/FD/TIME*	When HC=NO, TIME prompted when DWEL=YES
REL 2	Relay 2 type	DEV	DEV/ABS	When ACT2=RE/FD
* ON L	Online menu for timer	REMN	REMN/ELPS	When DWEL=YES
AR W	Anti-reset windup %	25.0	1.0 to 100.0%	When CNTL=PID
RES E	Factory default (Reset all)	NO	NO/YES	—

Level 2				
Display	Description	Default Value	Range	Display Condition
TUNE	Tune	OFF	OFF/ON	For CNTL=PID
P	Proportional band	10	1.0 to 400.0°	For CNTL=PID
I	Integral time	120	0 to 9999 sec	For CNTL=PID
d	Derivative time	30	0 to 9999 sec	For CNTL=PID
CYC. n	Cycle time mode	RUE	AUTO/USR.F	For CNTL=PID
CYC. E	Cycle time	15.0	0.1 to 99.9 sec	For CNTL=PID
HYS 1	Hysteresis 1	1.0	0.1 to 99.9°	For CNTL=ONF
MAN R	Manual reset	0.0	-19.9 to +19.9°	For CNTL=PID & I=0
P b. C	Proportional band-cool	10	1.0 to 400.0°	For CNTL=PID & HC=YES
CYC. C	Cycle time-cool	15.0	0.1 to 99.9 sec	For CNTL=PID & HC=YES
HYS 2	Hysteresis 2	1.0	0.1 to 99.9°	For HC=NO or HC=YES & CNTL=ONF
* DW E	Dwell time	OFF	OFF, 1 to 9999 min	When DWEL=YES
DIS P. b	Display bias	0.0	-19.9 to 19.9°	—

* Parameter marked not applicable for DTC204A-2 & DTC324A-2

** Default value of C N E L = ONF for DTC204A-2 & DTC324A-2

Protection Level				
Display	Description	Default Value	Range	Display Condition
SP 1	Lock setpoint 1	UNL	UNLK/LOCK	—
SP 2	Lock setpoint 2	UNL	UNLK/LOCK	—
LVL 1	Lock level 1	UNL	UNLK/LOCK	—
LVL 2	Lock level 2	UNL	UNLK/LOCK	—
* DW E L	Lock dwell time	UNL	UNLK/LOCK	Prompted when DWEL=YES

Note

- Locking parameters (LVL1 or LVL2 or SP or DWEL) will not permit change in the value of respective level parameters.
Time value (online) can be altered only when DWEL is not locked in protection level.
- Continuous operation of + keys for SP or other parameters makes update speed faster in 3 stages after 3 sec.

(Specifications are subject to change, since development is a continuous process)

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